

# Tools list 2013- CERAMICS

## 762 - Calibrating packed discs rollers



### ANCORA - Ø 221 mm - 5 spirals

Tile width	Diamond coverage / Roller length	Spec	Segment Height	Code #	sysnr
30cm	295 / 595	M8 26	15mm	396825 10250	34041761
40cm	395 / 595	M8 26	15mm	396826 10250	34041760
45cm	445 / 595	M8 26	15mm	396827 10250	34041757
60cm	595 / 595	M8 26	15mm	396984 10250	642314

### SIMEC/CEMAR/BMR - Ø 242mm - 5 spirals

Tile width	Diamond coverage / Roller length	Spec	Segment Height	Code #	sysnr
30cm	295 / 315	M8 26	15mm	396832 10250	34044136
40cm	395 / 415	M8 26	15mm	396833 10250	34044137
45cm	445 / 465	M8 26	15mm	396834 10250	34044138
60cm	595 / 615	M8 26	15mm	396836 10250	34044140

### KEDA - Ø 242mm

Tile width	Diamond coverage / Roller length	Spec	Segment Height	Code #	sysnr
60cm	595 / 645	M8 26	15mm	396528 10250	
60cm	595 / 995	M8 26	15mm	396798 10250	34012427

**Please always verify if diamond coverage is suitable for the tile size to be processed ( usually 5-10mm shorter)**

## 761 - Calibrating spiral rollers

F fixed  
T trasversal



### ANCORA - Ø 222mm - 5

Tile width	Diamond coverage	Roller lenght	Spec	Code #	sysnr	
30cm	F	295mm	595mm	M8 NBE	396828 10008	34041753
				M9 NBE	396828 10009	34041754
40cm	F	395mm	595mm	M8 NBE	396713 10008	34043131
				M9 NBE	396713 10009	34043132
45cm	F	445mm	595mm	M8 NBE	396202 10008	34041758
				M9 NBE	396202 10009	34041759
60cm	F	595mm	595mm	M8 NBE	396829 10008	34041755
				M9 NBE	396829 10009	34041756

### SIMEC/CEMAR/BMR - Ø 242mm - 5 spirals

Tile width	Diamond coverage	Roller lenght	Spec	Code #	sysnr	
30cm	F	295mm	295mm	M9 NBE	396837 10008	34044171
				M8 NBE	396837 10009	34044172
40cm	F	395mm	395mm	M9 NBE	396831 10008	34044017
				M8 NBE	396831 10009	34044016
45cm	F	445mm	445mm	M9 NBE	396835 10008	34044127
				M8 NBE	396835 10009	34044128
60cm	F	595mm	595mm	M9 NBE	396830 10008	34043929
				M8 NBE	396830 10009	34043930
60cm	T	610 / 615	610 / 615	M11 NBE	396822 10011	34041149
				M12 NBE	396822 10012	34041150
				M14 NBE	396822 10014	34034678
				M15 NBE	396822 10015	34034679

### KEDA - Ø 242mm - 5 spirals

Tile width	Diamond coverage	Roller lenght	Spec	Code #	sysnr	
60cm	F	595mm	647mm	M8 NBE	396774 10008	34010121
				M9 NBE	396774 10009	34010122
				M11 NBE	396774 10011	34010123
				M12 NBE	396774 10012	34010124
				M14 NBE	396774 10014	34013439
				M15 NBE	396774	

Please ask your nearest Tyrolit organization for machines not mentioned and provide following

- the lenght of tube
- requested diamond coverage or tile size to be processed ( usually 5-10mm shorter)
- possible limitations on diameter